

QUALITY ASSURANCE PLAN-CMX(MACHINE SHOP)

INDENT NO: 837421401

Date:

ITEM NO	Description
1	Bi-metallic Band Saw Blade- Grade M-51, Dimension 4860x41x1.3mm, 4/6 TPI, suitable for cutting steel material EN24 (hardness 33HRC).

ITEM ACCEPTANCE BASED ON:

Inspection	At BHEL Bhopal
Documentation	1. Test Certificate from Supplier
Item Acceptability	1. By Matching Vendor ITEM Make/ Model no/Product Code as per Purchase Order. 2. At-least one number Band saw blade would be used to cut the EN9/EN24 solid steel bar (hardness 15-33 HRC) in shop of dia 25-150 mm, 10 pcs . 3. Acceptable after successful shop trial as per point no 2.

Dy. Mgr (CMX)